



COMFORT COLORS[®]

2019 Europe Catalogue

COMFORT COLORS®

NOTHING ELSE COMES CLOSE

When you work with passion, year after year, you get very good at what you do. That's why Comfort Colors® tees feel and look the way they do—because we've worked for 40+ years to perfect the incomparable softness, worn-in comfort and nature-inspired hues of our apparel.

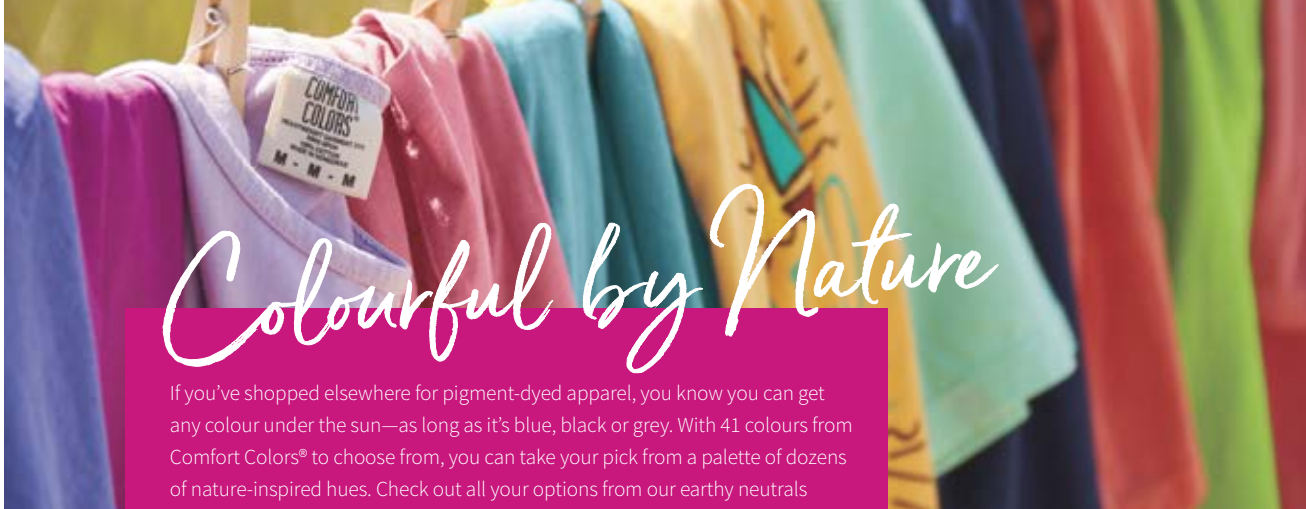
Newcomers may try to imitate us, but their apparel can't compare to ours because they don't have the know-how gleaned from decades of dedication to our craft. It's a process that's part science, part art, with every step done precisely right—from selecting the finest, softest cotton to garment-dyeing at the perfect temperature for the exact amount of time.

That's why so many people insist on Comfort Colors® and nothing else—because there's no substitute for the satisfaction of wearing a true original.

Take It for a Spin

You have to wear most tees practically to pieces before they get that aged-to-perfection softness you love. We believe you shouldn't have to wait. Our exclusive garment-dyeing techniques produce a hand so soft, you'd have to wash a standard shirt 50 times to begin to compare it to the softness of a Comfort Colors® tee.





Colourful by Nature

If you've shopped elsewhere for pigment-dyed apparel, you know you can get any colour under the sun—as long as it's blue, black or grey. With 41 colours from Comfort Colors® to choose from, you can take your pick from a palette of dozens of nature-inspired hues. Check out all your options from our earthy neutrals starting on page 6.



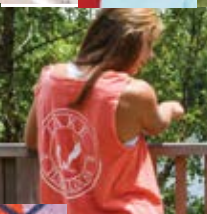
*You're fussy?
We are too!*

When your tee feels this fantastic, you want the comfort to last. We build Comfort Colors® apparel to give you the long-term relationship you've always wanted. We do not hold back on the strength and the extras like multi-needle waistbands, durable twin-needle seams and neat twin-fold collars, whereas others might.

Live in Your Comfort Zone

Speak volumes without saying a single word when you put your message on a Comfort Colors® tee. Every Comfort Colors® piece of apparel is crafted to tell your individual story boldly and clearly, with densely knit fabrics that make an ideal foundation for any sort of embellishment. Garment-dyeing gives each piece a well-worn patina that adds street cred to your statement. Choose the subtle colour variations and weathered look of our pigment-dyed tees to give your graphics an artisanal vibe or amplify the impact of your message with richly coloured reactive-dyed tees.





Comfort Colors. Colors Inspired by Nature®
Watermelon 1787C

A photograph of two young women with long brown hair, smiling and holding slices of watermelon. They are wearing pink clothing. The woman on the left is wearing a pink hoodie and sunglasses, while the woman on the right is wearing a pink t-shirt. They are standing in a grassy field under a bright sky. The text 'Pigment Dyes' is overlaid in a white, cursive font at the bottom of the image.

Pigment Dyes

We've been perfecting our pigment-dye methods to produce a palette of colours inspired by nature itself. Created for lived-in comfort, the pigment-dye process begins with crushed colour molecules that bind to the fabric. The tees are then washed multiple times, resulting in vintage, weathered tones and subtle shades that continue to soften with age. Our passion for colour and craftsmanship is why customers ask for us by name. Comfort Colors®—the original pigment dye.

ACCEPT NO SUBSTITUTE



Blue Jean 2138C



Brick 1955C



Bright Salmon 2345C



Butter 7401C



Chalky Mint 7472C



Crimson 7426C



Crunchberry 1915C



Denim 7545C



Flo Blue 2130C



Grass 2244C



Grey 2333C



Khaki 2325C



Moss 5605C



Mustard 7405C



Neon Pink 212C



Navy 289C



Neon Red Orange 178C



Pepper 2336C



Royal Caribe 640C



Seafoam 7475C



Vineyard 229C



Violet 272C



Watermelon 1787C



Yam 167C

Comfort Colors. Colors Inspired by Nature®

Lagoon Blue 311C

Direct / Reactive Colours

Our direct/reactive-dye process delivers fully saturated hues that stay bold and bright and hold true over time, with colours completely imbued into ultra-soft cotton that's prewashed for comfort and a fit that won't shrink or lose its shape. Like all our apparel, these pieces have been dyed and put through a process equivalent to 50 wash cycles. It's just one of the reasons Comfort Colors® continues to be a leader in the industry.



Black 426C



Blossom 2036C



Chili Pepper 208C



China Blue 295C



Cumin 2341C



Graphite 433C



Island Reef 352C



Ivory 2309C



Lagoon Blue 311C



Mango 2024C



Raspberry 233C



Red 186C



Sage 5743C



Stone 7535C



True Navy 282C



Washed Denim 7682C



White 000C

Adult

ADULT TEES

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ADULT LONG SLEEVE TEES

NEW 4900 Heavyweight RS Long Sleeve Hooded Tee 13

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LADIES' TEES

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3199 Midweight RS V-Neck Tee 15

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Adult tees



1717

Adult Heavyweight RS Tee

S-2XL

- 207 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Twin-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Twin-needle armhole, sleeve and bottom hems

20 COLOURS:

Black, Blue Jean, Bright Salmon, Butter, Chalky Mint, Crimson, Crunchberry, Flo Blue, Grey, Lagoon Blue, Mustard, Neon Pink, Neon Red Orange, Pepper, Seafoam, True Navy, Violet, Watermelon, White, Yam



Style 1717 (Lagoon Blue 311C) graphic was achieved with distressed and clear ink printing

4900 **NEW**
Adult Heavyweight
RS Long Sleeve
Hooded Tee

S-2XL

- 207 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Relaxed unlined hood
- Taped back neck
- Twill label
- Joker label
- Twin-needle shoulder, neck, sleeve and bottom hems

12 COLOURS:

*Black, Blue Jean, Chalky Mint, Crimson, Flo Blue, Grey,
Lagoon Blue, Pepper, Seafoam, True Navy, Watermelon,
White*



Long
sleeve tees





Ladies' tees

4260L

Ladies' Lightweight RS Raceback Tank Top

LXS-L2XL

- 163 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- Bound self-fabric neck and armholes
- Twill label
- Joker label
- Sideseamed
- Twin-needle neck, armhole and bottom hems

10 COLOURS:

Blue Jean, Crunchberry, Flo Blue, Lagoon Blue, Neon Pink, Neon Red Orange, Pepper, Seafoam, Watermelon, White

3199

Ladies' Midweight RS V-Neck Tee

LS-L2XL

- 185 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- Twill taped neck and shoulders
- Mitred single-needle topstitched v-neck collar
- Twill label
- Joker label
- Cap sleeves
- Sideseamed
- Twin-needle sleeve and bottom hems

10 COLOURS:

Black, Butter, Chalky Mint, Flo Blue, Lagoon Blue, Neon Pink, Seafoam, Violet, Watermelon, White

4200

Ladies' Lightweight RS Fitted Tee

LXS-L2XL

- 163 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Fitted silhouette
- Twin-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Cap sleeves
- Sideseamed
- Twin-needle armhole, sleeve and bottom hems

10 COLOURS:

Blue Jean, Crunchberry, Flo Blue, Lagoon Blue, Neon Pink, Neon Red Orange, Pepper, Seafoam, Watermelon, White



4260L

4200

3199



Ladies'
sweats

1596

Ladies' Crewneck Sweatshirt

LS-L2XL

- 322 g/m²; 80% cotton, ring spun, 20% polyester
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- 1x1 rib on collar, cuffs and waistband
- Twill taped back neck
- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- Twin-needle neck, shoulder, armhole, cuff and waistband

8 COLOURS:

Butter, Crunchberry, Flo Blue, Lagoon Blue, Seafoam, Violet, Watermelon, White



Style 1596 (Violet 272C) graphic was achieved with appliqué and embroidery

1566

Adult Crewneck Sweatshirt

S-3XL

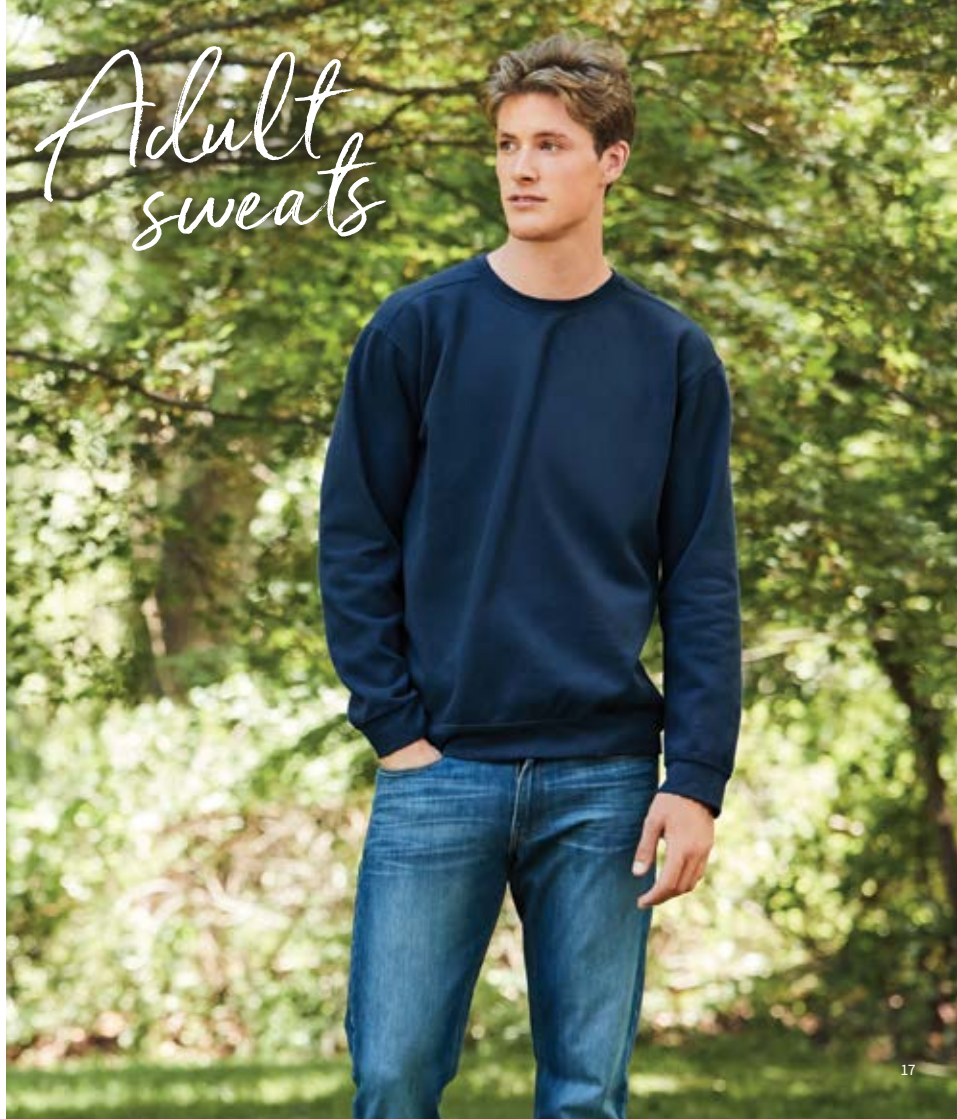
- 322 g/m²; 80% cotton, ring spun, 20% polyester
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- 1x1 rib on collar, cuffs and waistband
- Twin-needle neck, shoulder, armhole, cuff and waistband

14 COLOURS:

Black, Blue Jean, Butter, Chalky Mint, Crimson, Crunchberry, Flo Blue, Lagoon Blue, Pepper, Seafoam, True Navy, Violet, Watermelon, White



Style 1566 (Blue Jean 2138C) graphic was achieved with discharge printing



French Terry



1535

Adult French Terry Scuba Hoodie

S-3XL

- 237 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Scuba hood with colour-matched flatcord
- Twill taped back neck
- Rolled forward shoulder
- Twill label
- Joker label
- Pouch pocket
- 1x1 rib on cuffs
- Twin-needle neck, shoulder, armhole and cuff
- Twin-needle bottom hem with side vents and drop tail



8 COLOURS:

Blue Jean, Chalky Mint, Crimson, Flo Blue, Lagoon Blue, Pepper, True Navy, Watermelon

1536

Adult French Terry Crewneck

S-3XL

- 237 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulder
- Twill label
- Joker label
- Pouch pocket
- 1x1 rib on collar and cuffs
- Twin-needle neck, shoulder, armhole and cuff
- Twin-needle bottom hem with side vents and drop tail



8 COLOURS:

Blue Jean, Chalky Mint, Crimson, Flo Blue, Lagoon Blue, Pepper, True Navy, Watermelon

1539

Adult French Terry Jogger Pants

S-3XL

- 237 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- 5.08 cm multi-needle waistband with colour-matched flatcord
- Side pockets
- Twill label
- Joker label
- 1x1 rib on leg cuffs

3 COLOURS:

Blue Jean, Grey, Pepper



1537L

Ladies' French Terry Shorts

LS-L2XL

- 237 g/m²; 100% cotton, ring spun
- Soft-washed garment-dyed fabric
- 10.16 cm inserted side panels
- 5.08 cm multi-needle waistband with colour-matched flatcord
- Twill label
- Joker label
- Twin-needle bottom hem

10 COLOURS:

Blue Jean, Chalky Mint, Crimson, Flo Blue, Grass, Grey, Lagoon Blue, Pepper, True Navy, Watermelon



Style 1537L (Grey 2333C) graphic was achieved with embroidery





Caps

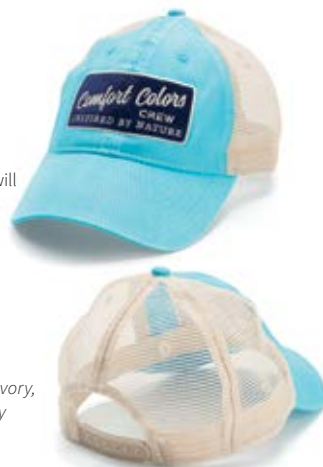
105 Unstructured Trucker Cap

ONE SIZE

- Front panel 100% tea-dyed cotton, tea-dyed twill
- Back panels 100% polyester soft mesh
- 6 panel unstructured fit
- Pre-curved bill
- 6 rows of stitching on bill
- Snapback closure

6 COLOUR COMBINATIONS:

Graphite/Ivory, Island Reef/Ivory, Lagoon Blue/Ivory, Red/Ivory, True Navy/Ivory, Washed Denim/Ivory



106 Café Cap

ONE SIZE

- 100% cotton
- Flat top unstructured crown
- Pre-curved bill with self-fabric binding
- Two antique brass eyelets on each side
- Self-fabric 2 piece hook and loop closure

5 COLOURS:

Brick, Khaki, Navy, Pepper, White



103 Direct Dyed Baseball Cap

ONE SIZE

- 100% cotton
- 6 panel, unstructured
- 6 sewn eyelets
- Pre-curved bill
- 6 rows of stitching on bill
- Self-fabric closure with logo antique brass buckle and grommet tuck-in

14 COLOURS:

Black, Blossom, Chili Pepper, China Blue, Cumin, Graphite, Lagoon Blue, Mango, Raspberry, Red, Sage, Stone, True Navy, White



104 Pigment Dyed Baseball Cap

ONE SIZE

- 100% cotton
- 6 panel, unstructured
- 6 sewn eyelets
- Pre-curved bill
- 6 rows of stitching on bill
- Self-fabric closure with logo antique brass buckle and grommet tuck-in

15 COLOURS:

Blue Jean, Brick, Denim, Grass, Grey, Khaki, Khaki/Navy, Khaki/Vineyard, Moss, Mustard, Navy, Pepper, Royal Caribe, Seafoam, Vineyard



WITH ANTIQUE
BRASS BUCKLE

Style 105 (Lagoon Blue/Ivory 311C/2309C) graphic was achieved with appliqué and embroidery



Bags

BAGS

342

Canvas Cinch Sak

ONE SIZE

- 475 g/m²; 100% cotton
- Large main compartment
- Front zippered pocket with antique brass zipper
- Cotton webbing straps

11 COLOURS:

Black, Blue Jean, Brick, Grey, Khaki, Lagoon Blue, Neon Pink, Neon Red Orange, Raspberry, Red, Seafoam



340

Canvas Heavy Tote

ONE SIZE

- 746 g/m²; 100% cotton
- Contrast colour base and handles
- Front pocket
- Hook and loop tab closure
- Interior key FOB

5 COLOUR COMBINATIONS:

Ivory/Black, Ivory/Blue Jean, Ivory/Brick, Ivory/Raspberry, Ivory/Seafoam



343

Canvas Field Bag

ONE SIZE

- 475 g/m²; 100% cotton
- Large main compartment
- Inside zippered pocket
- Large front flap for easy embellishment
- Antique brass turn-buckle closures
- Adjustable cotton webbing shoulder strap with antique brass slider
- Self-fabric binding

4 COLOURS:

Black, Blue Jean, Grey, Khaki



344

Canvas Belt Bag

ONE SIZE

- 475 g/m²; 100% cotton
- Adjustable webbing strap with plastic buckle
- Front antique brass zipper closure

2 COLOURS:

Black, Khaki



PRINTING TECHNIQUES

Screen Printing (Silk Screening)

A technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

Discharge Printing

This form of screen printing uses a water-based catalyzed (activator) ink. The discharge agent neutralizes the colour in the garment while also adding the new colour. Discharge base (without colourant) will discharge many garments to a soft natural colour.



Foil

A premium method that combines heat and pressure to transfer foil to a garment. Foil is available in a variety of colours and patterns and can be used to create dramatic accents or overall designs on all colours and weights of fabrics.

Hot Split Transfer Printing

Combines heat and pressure to transfer images to garments. The transfer paper is peeled away while still hot resulting in the majority of the ink melting into the fabric for a softer, lighter feeling print. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



Puff Ink Printing

A method for creating a raised rounded effect by screen printing with an ink containing a unique foaming agent or puff additive that expands when heated. Ideal for simple designs.

Mixed Techniques

Depending on the look to be achieved, it may be necessary to employ more than one technique to achieve the desired result. Screen printing and embroidery can be combined along with a shiny appliqué to produce a garment with a higher perceived value.





Glitter Ink

Special clear or metallic shiny glitter can add shine or impact to a design. The glitter may be added into inks, printed as a top layer, or shaken on top of the ink. This technique works best on larger print areas with simple designs.



Neon Colours

A screen printing process using neon or fluorescent inks. On coloured garments they are printed on top of a white opaque base to achieve the brightest possible ink colour. Print colours range from bright orange to lime and hot pink.



Distressed Printing

Distressed printing gives screen prints an intentionally weathered look right from the start.



Reflective Printing

Reflective inks consist of small glass beads in a carrier base. They cause any bright light to reflect off the print directly back at the viewer. This technique works best on larger print areas with simple designs.



Direct to Garment

This form of printing utilizes specialized ink jet technologies to print in full colour directly on garments using a water-based CMYK system for white shirts and an added white-ink for coloured garments. Ideal for full colour prints and for reproducing fine detail. This option is ideal for projects with short turnaround times or short runs and can work on both light and dark garments. Note though, exact Pantone® colour matching is not usually possible.



Laser Cut Appliqué

Printed material is sewn onto a garment with an embroidery machine and then a laser cuts away the excess material. This technique adds dimension and detail to your garment. Ideal for heavier weight garments such as fleece and bold designs, not fine detail.

COMFORT COLORS® SHIRTS FEEL INCREDIBLY GOOD AND YOU CAN FEEL INCREDIBLY GOOD ABOUT WEARING THEM.

As part of the Gildan family of brands, we live out our **GENUINE RESPONSIBILITY™** commitment every day, in every phase of production, from field to finished product.

At Comfort Colors® we believe that our goals will be achieved by caring for our people, conserving the environment and creating strong communities through our sustainability programmes and social initiatives.

CONSERVING THE ENVIRONMENT

Our commitment to environmental responsibility has always inspired and challenged us to minimize waste, optimise resources and pursue continuous improvements in every aspect of our operations. In 2017, by capturing the heat in our wastewater and transferring it to our incoming water, we managed to avoid burning the equivalent of 1.5 million gallons of fossil fuels. We have also been able to recycle or repurpose 86% of our total company waste. Our water-saving programmes last year saved us 1.2 million m³ of water even though we produced 5% more products.

CARING FOR OUR PEOPLE

We are keenly aware of our impact on people's lives and the communities they live in. Our commitment to them—and to you—is to provide safe, ethical and rewarding places to work, where everyone gets the fair treatment and respect we all deserve.

As part of the benefits we offered last year, we provided close to U.S. \$15M worth of meal subsidies, \$5M worth of free transportation, over **2 MILLION MAN-HOURS OF TRAINING AND 181,000 FREE MEDICAL CONSULTATIONS.**

AND OUR EFFORTS DON'T END THERE...

CREATING STRONG COMMUNITIES

As one of the largest private employers in most of the regions where we operate, we are in the unique position of being able to create economic development opportunities that reach beyond the jobs we create. In 2017 we purchased more than U.S. \$150M worth of materials from local suppliers, creating thousands of incremental jobs along the way. Through our community engagement programmes, our investments are focused on improving local infrastructure and enriching people's quality of life by advancing access to education and fostering a healthy and active lifestyle. We partner with community organisations to target and respond to the most pressing needs in the regions where we operate.

So the next time you slip on a **COMFORT COLORS® TEE**, soak up the softness, enjoy the nature-inspired colours and take comfort knowing that your choice is Making Apparel Better.

*What You
Wear Shows
You Care*

SIZING CHART

MEASUREMENTS ARE WIDTH BY LENGTH (cm)

ADULT TEES			S	M	L	XL	2XL	3XL	4XL
1717			44.45 x 67.64	49.53 x 71.12	53.98 x 74.63	58.42 x 78.11	63.5 x 80.34		
4900			44.45 x 67.64	49.23 x 71.12	53.67 x 74.63	58.42 x 78.11	63.20 x 80.34		
LADIES' TEES	LXS	LS	LM	LL	LXL	L2XL			
4200	41.91 x 63.5	44.45 x 64.77	46.99 x 66.68	49.53 x 68.58	54.61 x 71.12	57.15 x 72.39			
3199		42.55 x 63.5	47.63 x 64.77	52.71 x 67.31	57.48 x 69.22	62.23 x 71.12			
LADIES' TANKS	LXS	LS	LM	LL	LXL	L2XL			
4260L	44.45 x 66.04	46.99 x 67.31	49.53 x 69.22	52.07 x 71.12	57.15 x 73.03	59.69 x 74.93			
ADULT SWEATS		S	M	L	XL	2XL	3XL		
1566		53.34 x 69.85	58.42 x 72.39	63.5 x 74.93	67.31 x 77.47	71.12 x 80.01	74.93 x 82.55		
LADIES' SWEATS		LS	LM	LL	LXL	L2XL			
1596		53.34 x 58.42	58.42 x 62.23	63.5 x 64.77	68.58 x 67.31	71.12 x 69.85			
FRENCH TERRY		S	M	L	XL	2XL	3XL		
1539 (Adult)*		36.83 x 99.06	39.37 x 101.6	41.91 x 104.14	44.45 x 106.68	46.99 x 109.22	49.53 x 110.49		
1535 (Adult)		50.8 x 72.39	55.88 x 74.93	60.96 x 77.47	66.04 x 80.01	71.12 x 82.55	76.2 x 85.09		
1536 (Adult)		50.8 x 72.39	55.88 x 74.93	60.96 x 77.47	66.04 x 80.01	71.12 x 83.19	76.2 x 85.73		
1537L (Ladies)*		36.83 x 28.58	39.37 x 30.48	41.91 x 32.39	44.45 x 34.29	46.99 x 36.20			

*Measurements are waist by outseam



COMFORT COLORS®

www.comfortcolors.com/eu